

Eczacıbaşı - Lincoln Electric

**250 kg & 500 kg Gas
Metal Arc Drum**

**COST REDUCTION
WITH NEW DESIGN
GUIDE RING**

*High efficiency in
Semi-Automatic
and Automatic
Gas Metal Arc
Welding Systems*



**CONTINUOUS
WELDING**

Special design guide ring provides
continuous wire feeding.

**READY
FOR USE**

No external payoff devices required,
no extra time for installation.

**ORIGINAL
DESIGN**

Wire smoothly flows over the guide ring
without tangling and kinking.

مركز البراغي والعدد
BTCO
BOLTS & TOOLS CENTER

ASKAYNAK
The Future Starts with a Spark

High Efficiency in Automatic and Semi-Automatic Gas Metal Arc Welding Systems!



Guide Ring Bar



New Design Conic Guide Ring

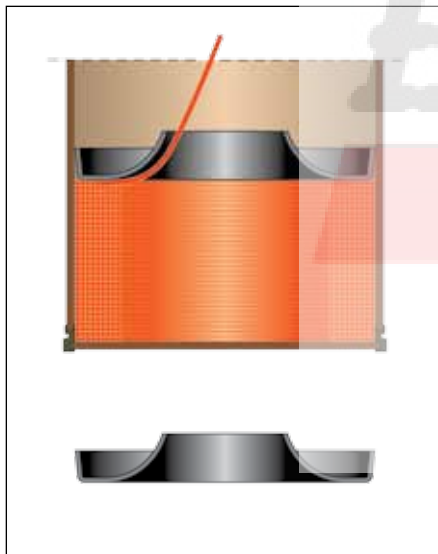


Old Design Sponge Lugged Guide Ring

During unwinding process, the wire may tangle in any ways and this can lead to defects or breaks in the wire resulting costly downtime. Solutions on obviating these problems have been previously implemented using a sponge lugged aperture. The wire was fed through this guide ring which has a planar nature that causes the wire to break over a relatively sharp edge as it is drawn from the drum.

With the new design we provide a gradual transition surface over which the wire may flow smoothly.

The belts, serving to carry the drums, are inserted through the gaps located reciprocally on both sides also prevents unraveling llops of wire or falling behind the coil causing the wire inertwine.



ASKAYNAK 250 kg & 500 kg GAS METAL ARC WELDING WIRES

Product Name	Diameter (mm)	Drum (kg)
AS SG2	0.8 - 1.0 - 1.2 - 1.6	250 ve 500
AS SG3	0.8 - 1.0 - 1.2 - 1.6	250 ve 500
AS SG2 Performance	0.8 - 1.0 - 1.2 - 1.6	250 ve 500
AS SG3 Performance	0.8 - 1.0 - 1.2 - 1.6	250 ve 500
AS SG2-CF	1.0 - 1.2 - 1.6	250 ve 500
AS SG3-CF	1.0 - 1.2 - 1.6	250 ve 500

 Eczacıbaşı

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